



Kerry Ingredients & Flavours Ltd.  
Global Technology & Innovation Centre  
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Naas, Co. Kildare, IRELAND  
Phone +353(0) 45931000  
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[www.kerry.com](http://www.kerry.com)

## PRODUCT SPECIFICATION

### PRODUCT DETAILS

Product Name Hot Spanish Style Sausage Mix 5x0.567Kg  
Kerry Code New: 20295999

Product Description light red powder with a smoke & spicy flavour.

### INGREDIENT DECLARATION

Rusk [Wheat Flour (Wheat Flour, Calcium Carbonate, Iron, Niacin, Thiamin), Salt, Raising Agent (E503)] (40-50%), Spices (Paprika, Black Pepper, Red Chilli Pepper, Coriander, Cinnamon, White Pepper, Pimento) (20-30%), Salt (5-10%), Sugar (2-5%), Dried Red Bell Pepper (2-5%), Tomato Powder (2-5%), Dried Green Bell Pepper (2-5%), Yeast Extract (2-5%), Stabiliser (E451) (<2%), Chilli Powder Blend (Capsicum, Cumin, Oregano, Salt, Garlic) (<2%), Garlic Powder (<2%), Preservative (E221) (<2%), Antioxidant (E300) (<2%), Sunflower Oil (<2%), Smoke Flavouring (<2%).

The ingredient declaration above must be labelled up on the final product to include all declarable data in line with the current Food Labelling Regulations, as amended.

### USAGE DETAILS

see technical bulletin A138.

Kerry Code 20295999  
Spec Version: 002  
Spec Status: Commercialised Kerry Approved

Issue date:  
Revision Date: 8/16/2021  
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<b>ALLERGEN DATA</b>				
<b>Allergen</b>	<b>Requires Labelling? Yes/No</b>	<b>Source</b>	<b>Present on Line? Yes/No</b>	<b>Present on Site? Yes/No</b>
Peanuts and products thereof	No		No	No
Nuts (other than peanuts) and products thereof (1)	No		No	No
Cereals containing gluten (2)	Yes	Rusk (Wheat Flour)	Yes	Yes
Crustaceans and products thereof	No		No	No
Egg and products thereof	No		Yes	Yes
Fish and products thereof	No		Yes	Yes
Soybeans and products thereof	No		Yes	Yes
Milk and products thereof (including lactose)	No		Yes	Yes
Celery and products thereof	No		Yes	Yes
Mustard and products thereof	No		Yes	Yes
Sesame Seeds and products thereof	No		No	No
Molluscs and products thereof	No		No	No
Lupin and products thereof	No		No	No
Sulphur Dioxide/Sulphites > 10ppm	Yes	Preservative (E221)	Yes	Yes

Note: All reasonable precautions that could be expected of a responsible manufacturer have been taken to prevent cross contamination in the raw materials used and in the manufacturing process.

Conforms to Regulation (EU) 1169/2011 annex II as amended.

(1) Nuts, namely: almonds (*Amygdalus communis* L.), hazelnuts (*Corylus avellana*), walnuts (*Juglans regia*), cashews (*Anacardium occidentale*), pecan nuts (*Carya illinoensis* (Wangenh.) K. Koch), Brazil nuts (*Bertholletia excelsa*), pistachio nuts (*Pistacia vera*), macadamia or Queensland nuts (*Macadamia ternifolia*) and products thereof, except for nuts used for making alcohol distillates including ethyl alcohol of agricultural origin;

(2) Cereals containing gluten. namely; wheat (such as spelt and khorasan wheat), rye, barley, oats or their hybridised strains, and products thereof. except; (a) wheat based glucose syrups including dextrose(\*); (b) wheat based maltodextrins(\*); (c) glucose syrup based on barley; (d) cereals used for making alcoholic distillates including ethyl alcohol of agricultural origin;

(\* ) And the products thereof, in so far as the process that they have undergone is not likely to increase the level of allergenicity assessed by the Authority for the relevant product from which they originated.

<b>COMPOSITION AND COUNTRY OF ORIGIN INFORMATION*</b>		
<b>Ingredient</b>	<b>% Banding</b>	<b>Country of Origin</b>
Rusk	40 - 50	United Kingdom; Bulgaria; China; Germany; Denmark; France; Italy; Netherlands
Spice (Paprika)	10 - 20	China; Spain; India; Malawi; Peru; Zimbabwe
Salt	5 - 10	Dutch Antilles; Australia; China; Germany; United Kingdom
Sugar	2 - 5	Mozambique; Arab Emirates; Colombia; El Salvador; Mauritius; Zambia; Netherlands; South Africa; Austria; Belgium; Bulgaria; Croatia; Cyprus; Czech Republic; Denmark; Estonia; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Latvia; Lithuania; Luxembourg; Malta; Poland; Portugal; Romania; Slovakia; Slovenia; Spain; Sweden; United Kingdom
Dried Red Bell Pepper	2 - 5	China
Spice (Black Pepper)	2 - 5	Brazil; Cambodia; India; Indonesia; Madagascar; Malaysia; Sri Lanka; Vietnam
Tomato Powder	2 - 5	Belgium; Germany; Spain; Israel; Portugal; USA
Dried Green Bell Pepper	2 - 5	China; Indonesia; Mexico
Yeast Extract	2 - 5	France; United Kingdom; Netherlands
Stabiliser (E451)	<2	Belgium; Canada; China; Thailand
Chilli Powder Blend	<2	China; Malawi; Mexico; Nigeria; Peru; USA; Tanzania; India; Syria; Spain
Spice (Red Chilli Pepper)	<2	India; Malawi; Nigeria; Spain; Tanzania; Zimbabwe; China
Garlic Powder	<2	China; India; Mexico
Spice (Coriander)	<2	India; Egypt; Mauritius; Morocco; Russian Federation; Spain; Ukraine
Preservative (E221)	<2	Italy
Antioxidant (E300)	<2	China; Netherlands; United Kingdom; USA
Spice (Cinnamon)	<2	Comoros; India; Indonesia; Madagascar; Sri Lanka; Vietnam
Sunflower Oil	<2	Belgium; China; Germany; Spain; France; United Kingdom; Hungary; Netherlands; Romania; Ukraine
Smoke Flavouring	<2	USA; Germany; Italy; Netherlands
Spice (White Pepper)	<2	Vietnam; India; Madagascar; Brazil; Malaysia; Cambodia; Indonesia
Spice (Pimento)	<2	Mexico

Kerry EMEA has the policy of purchasing raw materials against a given specification from approved suppliers. We may on occasion need to add a new countries of origin as a result of economic stability, crop and harvest variations, safety alert etc, it may be necessary to change the source of a material with short notice. Kerry will proactively communicate such changes to customers where required, as part of our internal Change Control process.

<b>KEY PERFORMANCE PARAMETERS</b>					
<b>Test</b>	<b>Min</b>	<b>Target</b>	<b>Max</b>	<b>Units</b>	<b>Method</b>

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Appearance to match previously accepted delivery.

**NUTRITION INFORMATION**

<b>Nutrient</b>	<b>Typical Value</b>	<b>Unit</b>
Energy in kJ	1,330.59	KJ/100G
Energy in Kcal	316.54	KCAL/100G
Total Carbohydrates	62.80	G/100G
Available Carbohydrates	47.52	G/100G
Carbohydrates as Sugars	8.73	G/100G
Carbohydrates as Starch	35.05	G/100G
Total Fat	5.66	G/100G
Saturated Fat	0.71	G/100G
Monounsaturated Fat	0.90	G/100G
Polyunsaturated Fat	2.09	G/100G
Protein	11.22	G/100G
Moisture	5.00	G/100G
Dietary Fibre	15.28	G/100G
Sodium	4,974.79	MG/100G
Ash	15.29	G/100G
Salt (NaCl)	10.71	G/100G
Ethanol (Alcohol)	0.00	G/100G

**Data Source**

Calculated from raw material data. Values quoted are typical and should be used for guidance purposes only.

**SUITABILITY DATA**

**Yes = Suitable,  
No = Unsuitable**

**Comment/Certification Status**

Vegetarian (Ova-lacto)	Yes	
Vegan	Yes	
Coeliac <100ppm gluten (by calculation)	No	
Coeliac <20ppm gluten (by calculation)	No	
	<b>Suitable / Not Suitable</b>	
Kosher	Suitable	
Halal	Suitable	
Organic		

**GENETICALLY MODIFIED MATERIALS**

Does the product require labelling as genetically modified under current EU Labelling Regulations? No

**IONISING RADIATION**

Does the product require labelling as Irradiated or contain any irradiated ingredients under current EU Labelling Regulations? No

**ADDITIVES**

E Number	Name of Additive	Ingredient Additive Present in	Quantity in Ingredient mg/kg	Function in Ingredient
E1450	STARCH SODIUM OCTENYL SUCCINATE	Smoke Flavouring	320.00	STABILISER
E170	CALCIUM CARBONATES	Rusk	1,303.08	STATUTORY ADDITIVE
E220	SULPHUR DIOXIDE	Sugar	0.38	NONE (CARRY OVER)
E221	SODIUM SULPHITE	Preservative (E221)	7,200.00	PRESERVATIVE
E300	ASCORBIC ACID	Antioxidant (E300)	4,000.00	ANTIOXIDANT
E330	CITRIC ACID	Sunflower Oil	0.20	PROCESSING AID
E451(I)	PENTASODIUM TRIPHOSPHATE	Stabiliser (E451)	16,000.00	STABILISER
E500	SODIUM CARBONATE	Salt	3.60	ANTI - CAKING AGENT
E503 (II)	AMMONIUM HYDROGEN CARBONATE	Rusk	3,629.62	RAISING AGENT
E504 (II)	MAGNESIUM HYDROXIDE (SYN HYDROGEN) CARBONATE	Rusk	14.94	ANTI - CAKING AGENT
E516	CALCIUM SULPHATE	Rusk	112.28	CARRIER
E535	SODIUM FERROCYANIDE	Salt Rusk	1.92	ANTI - CAKING AGENT
E551	SILICON DIOXIDE	Smoke Flavouring Tomato Powder	384.00	ANTI - CAKING AGENT

### RECOMMENDED SHELF-LIFE & STORAGE

Transport & Storage Conditions: Contract Haulier  
Cool and dry. Keep sealed when not in use.

Shelf life (original package): 365 days

### PACKAGING

Pack Size (Net) 2.835KG  
No. packs per case/outer 5x567  
No. units per pallet 176

Pack Type Inner	Bag
Pack Type Outer	Corrugated Carton
Pallet Type	Wood

### LEGISLATION & WARRANTY STATEMENT

The product will be manufactured and packaged in accordance with all current, relevant EU legislation. The information stated is provided in good faith. It is based upon the product formulation, the data provided by our raw material suppliers and the factory of manufacture at the date of issue of this specification. It is the responsibility of the user to ensure this information is appropriate and complete with respect to the specific use intended for the product. Local national regulations should be consulted for the intended specific application and declaration as legislation may vary from country to country. The shelf-life as stated has been established to allow for conditions which maybe experienced for short periods during the storage and distribution of the product.

<b>FREE FROM LIST</b>		
	<b>Yes = Absent, No = Present</b>	<b>Comments</b>
<b>Animal Products</b>		
Lactose	Yes	
Beef/ Derivatives	Yes	
Chicken/ Derivatives	Yes	
Lamb/ Mutton/ Derivatives	Yes	
Pork/ Derivatives	Yes	
Other Animal Products/ Derivatives	Yes	
Rennet	Yes	
<b>Cereal / Vegetable / Fruit Products</b>		
Maize/ Derivatives	No	Sunflower oil, Smoke Flavouring
Garlic/ Derivatives	No	Garlic powder
Onion/ Derivatives	Yes	
Cinnamon/ Extract	No	Spice (Cinnamon)
Vegetables/ Derivatives	No	Sugar, Garlic powder, Dried Red Bell Pepper, Dried Green Bell Pepper, Sunflower oil, Smoke Flavouring,
Fruit & Fruit Derivatives	No	Tomato Powder
Wheat/ Derivatives	No	Rusk (Wheat Flour)
Rye/ Derivatives	Yes	
Barley/ Derivatives	Yes	
Oats/ Derivatives	Yes	
<b>Nuts and seeds (including oils or other derivatives)</b>		
Palm/ Derivatives	Yes	
Coconuts/ Derivatives	Yes	
Nut oils/ Derivatives excl Peanut	Yes	
Seed oil/other Vegetable oils (excl sesame)	No	Sunflower oil
Other seeds	Yes	



	<b>Yes = Absent, No = Present</b>	<b>Comments</b>
<b>Other</b>		
Preservatives	No	Preservative (E221)
Artificial Flavourings	Yes	
Flavourings	Yes	
Smoke Flavourings	No	Smoke Flavouring
Artificial Colours	Yes	
Natural Colours	Yes	
3 MCPD (if present, give level in ppb)		
Alcohols	Yes	
BHA/BHT	Yes	
Aspartame	Yes	
Additives (please list all)	No	please see additives list
Organic Acids	No	Dried Red Bell Pepper
Caffeine	Yes	
Cocoa/ Derivatives	Yes	
Nucleotides	Yes	
HVP/TVP	Yes	
MSG and other glutamates	Yes	
Yeast/ Extract	No	Yeast Extract

Note: The information stated is given in good faith and is based upon the product formulation and data provided by raw material suppliers. Whilst we make every effort to obtain assurances from our suppliers regarding the intolerance data supplied, manufacturers and/or suppliers cannot always provide absolute guarantees relating to the total absence of trace carry-over residues of other materials into their products. Kerry Ingredients & Flavours Limited therefore cannot give absolute guarantees in this regard.

### CONFIDENTIALITY

This document and the information contained within it remains the property of Kerry Ingredients & Flavours Limited and must not be disclosed to any third party without prior written permission of the company.

### AUTHORISATION

**This specification has been approved by Kerry  
Regulatory & Scientific Affairs**

**Authorised on behalf of Customer**

Signature/Stamp



Date 16-Aug-2021

Date

*Kerry Ingredients & Flavours Limited will assume acceptance of this specification if our customer does not state otherwise in writing within 28 days after the receipt of this specification.*

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