

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
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D9827201

PRODUCT SPECIFICATION

Product: SUPREME CHILLI BURGER MIX	Code: D9827201	Usage Rates: 10%
Description: A dry ingredient seasoning blend	Status: Final	Date: 17/08/2023

INGREDIENTS LISTING

Ingredient	Country of Manufacture (Herbs / Spices, and extracts of, will also list Country of Origin)	% Banding
Rusk (Wheat Flour (calcium carbonate, iron niacin, thiamine) salt)	UK	30-40%
Wheat Flour (contains calcium carbonate, iron, niacin, thiamine)	UK	10-20%
Salt	UK	10-20%
Dextrose	Bulgaria, Germany, Spain, France, Italy, Turkey	5-10%
Potato Starch	France	5-10%
Garlic Powder	China	5-10%
Onion Powder	India	1-5%
Spices (Cayenne, Black Pepper, Ginger)	India, Nigeria, Vietnam	1-5%
Flavour Enhancer E621	China, Vietnam	<1%
Emulsifier (E450)	Belgium	<1%
Red Pepper	China	<1%
Tomato Powder	China	<1%
Preservative: Sodium Sulphite	Italy	<1%
Flavourings	Canada, UK, United States, India, Egypt	<1%
Anti-Caking Agent (E551)	UK	<1%
Food Colour E120	Peru	<1%
Rapeseed Oil	UK	<1%

INGREDIENT DECLARATION

Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Salt, Dextrose, Potato Starch, Garlic Powder, Onion Powder, Spices (Cayenne, Black Pepper, Ginger), Flavour Enhancer E621, Emulsifier (E450), Red Bell Pepper, Tomato Powder, Preservative: Sodium SULPHITE, Flavourings, Food Colour E120

ADDITIVES/PROCESSING AIDS

Name	E Number	Function	Declarable	Comments
Carmine	E120	Food Colour	Yes	
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Rapeseed Oil		Processing Aid	No	
Sodium Sulphite	E221	Preservative	Yes	
Tri Sodium Diphosphates	E450	Emulsifier/Stabiliser	Yes	
Ammonium Bicarbonate	E503(II)	Raising Agent	No	Processing Aid in Rusk
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.



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ALLERGEN INFORMATION

Allergen	Present		Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List
	On Site	In Product	
Cereals containing Gluten > 20ppm	YES	YES	Rusk, Wheat Flour
Crustaceans and products thereof	NO	NO	
Egg and products thereof	YES	NO	
Fish and products thereof	YES	NO	
Soybeans and products thereof	YES	NO	
Milk and products thereof	YES	NO	
Celery and products thereof	YES	NO	
Mustard and products thereof	YES	NO	
Peanuts and products thereof	NO	NO	
Nuts * (other than peanuts) and products thereof	NO	NO	
Lupin and products thereof	NO	NO	
Sesame Seeds and products thereof	NO	NO	
Molluscs and product there of	NO	NO	
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative Sodium Sulphite

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

Vegetarian	NO		Vegan	NO	
Organic	NO		Gluten Free	NO	
Halal	NO		Kosher	NO	



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FINISHED PRODUCT ANALYSIS

Total Salt Content	12.92%
NaCl Analysis (Titration)	11.63-14.21
Na Analysis (Conductivity) Salt + Sodium ions	12.26-14.98
Preservative Content as: Sodium Sulphite	0.90%
SO2 Tolerance (Titration)	0.41-0.50

Please note samples are not routinely tested

MICROBIOLOGY

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	10,000	max
Salmonella / 25g	Absent	

Typical values only – Not positive released

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	325.20	Kcal
	1,365.82	kJ
Protein	7.67	g
Carbohydrate	68.20	g
as Starch	49.57	g
as Sugar	10.97	g
Fat	1.39	g
Saturated	0.33	g
Monounsaturated	0.42	g
Polyunsaturated	0.33	g
Fibre	4.58	g
Sodium (Na)	5,788.92	mg
Salt Equivalent (Na x 2.5)	14.82	g

SENSORY PROPERTIES

Texture	A free flowing fine powder	
Visual	Pale	
Odour	Spice Notes	
Sieve Size	Metal Detection (max sensitivity)	
5mm	Ferrous	3.5mm
	Non Ferrous	4.5mm
	Stainless Steel	5mm
Pack Size +/-1%	5 x 0.454kg	
Products are labelled stating product name, D number, Allergens, Weight, Batch number and Best Before End date		

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.
Sample products intended for trial purposes only and may not be subject to metal detection.

LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.
The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation.

For Dalziel Ingredients LTD

For Customer

Signed:		Fran Hutton NPD & Technical Services Director		Signed	
Issued By	Ann Mitchell	Position	NPD Administrator	Name	
Date	17/08/2023	Version		Date	

Dalziel will assume acceptance of this specification unless informed in writing within 28 days.