Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW

D9827582

PRODUCT SPECIFICATION

Product:	SUPREME GLUTEN FREE SAUSAGE MIX	**Code:**	D9827582	**Usage Rates:**	12.5%
		Status:	Final		
Description:	A dry ingredient seasoning blend	**Date:**	06/02/2025		

INGREDIENTS LISTING

Ingredient	Country of Manufacture (Herbs / Spices, and extracts of, will also list Country of Origin)	% Banding
Gluten Free Crumb (rice flour, dextrose, vegetable fibre, salt, caramelised sugar syrup, paprika extract)	UK	50-60%
Potato Starch	Denmark	10-20%
Dextrose	Bulgaria, Germany, Spain, France, Italy, Turkey	10-20%
Salt	UK, Netherlands	5-10%
Yeast Extract	China, Netherlands	1-5%
Spices (White Pepper, Coriander, Nutmeg)	Indonesia, India, UK, Morocco, Vietnam	1-5%
Emulsifier E451	Belgium, Thailand	1-5%
Preservative: Sodium Sulphite	Italy	<1%
Herb (Sage)	Turkey	<1%
Spice Extracts	Australia, Canada, UK, India, United States, Belgium, Chile, China, Indonesia, Mexico, Peru, Papua New Guinea, Sri Lanka	<1%
Antioxidant E300	China	<1%
Anti-Caking Agent E551	UK	<1%

INGREDIENT DECLARATION

Gluten Free Crumb (rice flour, dextrose, vegetable fibre, salt, caramelised sugar syrup, paprika extract), Potato Starch, Dextrose, Salt, Spices (White Pepper, Coriander, Nutmeg), Yeast Extract, Emulsifier E451, Preservative: Sodium SULPHITE, Herb (Sage), Spice Extracts, Antioxidant E300

ADDITIVES/PROCESSING AIDS

Name	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451(I)	Emulsifier/Stabiliser	Yes	
Mono & diglycerides of fatty a	E471	Processing Aid	No	Processing Aid in GFCrumb
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.

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ALLERGEN INFORMATION

Allergen	Present		Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List
	On Site	In Product	
Cereals containing **Gluten > 20ppm**	YES	NO	
Crustaceans and products thereof	NO	NO	
Egg and products thereof	YES	NO	
Fish and products thereof	YES	NO	
Soybeans and products thereof	YES	NO	
Milk and products thereof	YES	NO	
Celery and products thereof	YES	NO	
Mustard and products thereof	YES	NO	
Peanuts and products thereof	NO	NO	
Nuts * (**other than peanuts**) and products thereof	NO	NO	
Lupin and products thereof	NO	NO	
Sesame Seeds and products thereof	NO	NO	
Molluscs and product there of	NO	NO	
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative Sodium Sulphite

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product is free from that allergen unless testing and certification is available and has been previously agreed.

SUITABILITY

Vegetarian	NO	Not Certified	Vegan	YES	Not Certified
Organic	NO		Gluten Free	YES	Certified
Halal	NO		Kosher	NO	

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FINISHED PRODUCT ANALYSIS

Total Salt Content	10.77%
Na Analysis (Conductivity) Salt + Sodium ions	10.41-12.73
Preservative Content as: Sodium Sulphite	0.80%
SO2 Tolerance (Titration)	0.41-0.50

Please note samples are not routinely tested

MICROBIOLOGY

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	10,000	max
Salmonella / 25g	Absent	

Typical values only – Not positive released

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	310.91	Kcal
	1,305.83	kj
Protein	4.63	g
Carbohydrate	69.62	g
as Starch	56.98	g
as Sugar	11.41	g
Fat	1.37	g
Saturated	0.59	g
Monounsaturated	0.10	g
Polyunsaturated	0.02	g
Fibre	0.77	g
Sodium (Na)	5,042.65	mg
Salt Equivalent (Na x 2.56)	12.91	g

SENSORY PROPERTIES

Texture A free flowing powder with particulates

Visual Pale with visual particulates

Odour Spice Notes

Sieve Size

10mm

Metal Detection (max sensitivity)

Ferrous	3.5mm
Non Ferrous	4.5mm
Stainless Steel	5mm

Pack Size +/-1% 5 x 567g

Products are labelled stating product name, D number, Allergens, Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.
Sample products intended for trial purposes only and may not be subject to metal detection.

LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.
The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation.

For Dalziel Ingredients LTD

For Customer

Signed:	Fran Hutton NPD & Technical Services Director			Signed	
Issued By	Laura McNichol	Position	NPD Administrator	Name	
Date	06/02/2025	Version		Date	

Dalziel will assume acceptance of this specification unless informed in writing within 28 days.