

## PRODUCT SPECIFICATION

<b>Product:</b> SUPREME GLUTEN FREE CUMBERLAND SAUSAGE MIX	<b>Code:</b> D9826222	<b>Usage Rates :</b> 12.50%
<b>Description:</b> A dry ingredients seasoning blend	<b>Status:</b> Final	
	<b>Date:</b> 20/01/2022	

## INGREDIENT LISTING

<b>Ingredient</b>	<b>Country of Origin</b> <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	<b>% Banding</b>
Gluten Free Crumb (contains: rice flour, gram flour, maize starch, salt, dextrose)	UK	60-70
Potato Starch	France, Austria	10-20
Salt	UK	8.7/%
Spices (black pepper, nutmeg, coriander)	India, Indonesia, Vietnam, Morocco, Romania, Bulgaria	1-5
Emulsifier E451	Belgium	1-5
Herbs (marjoram, sage, parsley)	Egypt, Turkey, Albania, UK	1-5
Yeast Extract	Estonia, Germany	1-5
Preservative: Sodium Sulphite	Italy	0.80%
Antioxidant E301	China	<1
Spice Extracts	India, USA, UK, Canada	<1
Anti-caking Agent E551	UK	<1


## INGREDIENT DECLARATION

Gluten Free Crumb (contains: rice flour, gram flour, maize starch, salt, dextrose), Potato Starch, Salt, Spices (black pepper, nutmeg, coriander), Emulsifier E451, Herbs (marjoram, sage, parsley), Yeast Extract, Preservative: Sodium **Sulphite**, Antioxidant E301, Spice Extracts

## ADDITIVES/PROCESSING AID

<b>Name</b>	<b>E Number</b>	<b>Function</b>	<b>Declarable</b>	<b>Comments</b>
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Ascorbate	E301	Antioxidant	Yes	
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451	Emulsifier/Stabiliser	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid

**NB: Provisional specifications may not contain processing aids.  
These are added in production and will appear on Final Specifications.**

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



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### ALLERGEN INFORMATION

**D9826222**

Allergen	Present		Comments: Allergen Source indicated in <b>Bold</b> on previous page, Ingredients list
	on Site	In Product	
Cereals containing <b>Gluten</b>	<b>YES</b>	NO	
<b>Crustaceans</b> and products thereof	NO	NO	
<b>Egg</b> and products thereof	<b>YES</b>	NO	
<b>Fish</b> and products thereof	<b>YES</b>	NO	
<b>Soybeans</b> and products thereof	<b>YES</b>	NO	
<b>Milk</b> and products thereof	<b>YES</b>	NO	
<b>Celery</b> and products thereof	<b>YES</b>	NO	
<b>Mustard</b> and products thereof	<b>YES</b>	NO	
<b>Peanuts</b> and products thereof	NO	NO	
<b>Nuts *( other than peanuts)</b> and products thereof	NO	NO	
<b>Lupin</b> and products thereof	NO	NO	
<b>Sesame Seeds</b> and products thereof	NO	NO	
<b>Molluscs</b> and products thereof	NO	NO	
<b>Sulphur Dioxide</b> Sulphites >10ppm	<b>YES</b>	<b>YES</b>	Preservative: Sodium Sulphite


Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

\* (1) Nut allergens: Almond, hazelnut, Walnut, cashew, pecan, brazil nut, pistachio nut, Macadamia/Queensland nut) and products thereof.

### SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	NO		Gluten Free	YES	<20ppm of gluten by recipe (not certified)
Halal	NO	Not Certified	Kosher	NO	Not Certified

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## FINISHED PRODUCT ANALYSIS

Total Salt Content	10.59 %
NaCl Analysis ( Titration)      Actual Salt	9.53-11.65
Na Analysis ( Conductivity)    Salt + Sodium ions	10.25-12.53
Preservative Content as :      Sodium Sulphite	0.80 %
SO2 Tolerance (Titration)	0.41-0.5

Please note samples are not routinely tested

## NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	319.88	Kcal
	1343.50	kJ
Protein	10.14	g
Carbohydrate	60.04	g
as Starch	55.10	g
as Sugar	1.81	g
Fat	3.30	g
Saturated	1.07	g
Monounsaturated	0.42	g
Polyunsaturated	0.20	g
Fibre	4.73	g
Sodium (Na)	4977.94	mg
Salt Equivalent (Na x 2.5)	12.44	g

**Texture**      A free flowing coarse powder

**Visual**      Pale      with visual herb

**Odour**      Spice Notes

**Sieve Size**      **Metal Detection (minimum sensitivity)**

15mm      Ferrous      3.5mm

Non Ferrous      4.5mm

Stainless Steel      5mm

**Pack Size +/-1%**      5.67kg

Products are labelled stating product name, D number, Allergens, Weight, Batch number and Best Before End date

## MICROBIOLOGICAL

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

## SENSORY PROPERTIES

Store in a cool and dry condition; keep the pack sealed when not in use.      12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection


### LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed:			
Name	Heather Walshaw	Position	NPD Administrator	Name		Position	
Date	20/01/2022	Version		Date			

Please sign and return the approved document within 28 Days.

If this document is not returned within this time Dalziel will assume acceptance.